

**Amendments to the Specification**

Please replace paragraph [0014] with the following amended paragraph:

[0014] U.S. Application No. [ ] 10/643,177 filed August 18, 2003 entitled "Support Device," which is incorporated herein by reference, discloses a support device that is manufactured, in one embodiment, by adding support members to a shank or casting an entire device in the desired shape. Various embodiments of the present invention permit ordinary steel or alloyed rod stock to be used in creating the support device, thereby potentially reducing manufacturing costs while producing an effective support device.